LightBloc ZIP™ 92 & ZIP 127
Interior shading system, Zip feature prevents the fabric from coming out of the side channels, thus providing complete blackout.

Overview - Components

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PERSONNEL REQUIRED

Tools Required

- Pencil
- Tape Measure
- Laser Level
- Level
- Power Drill
- Wire Stripper
- Hardware (provided)
- Pliers
- Crimping Tool
- Hex Wrench

CAUTION

Read and understand all warnings before beginning installation.

If you have any difficulties installing or servicing your LightBloc ZIP™, call your dealer or Draper, Inc.

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Important Safety Information

Please read the following installation guidelines thoroughly and follow them carefully. Failure to do so may cause product to fall or otherwise fail, and could result in serious injury.

1. Please read the following installation guidelines thoroughly and follow them carefully. Failure to do so may cause product to fall or otherwise fail, and could result in serious injury.
2. Installation and calibration of the unit should only be performed by an authorized, qualified, and experienced professional. In particular, electrical work and wiring (indicated in diagram by dashed lines) must be completed only by a qualified professional electrician who has read this manual completely and is familiar with the construction and operation of this equipment and the hazards involved.
3. Do not affix the unit to walls or ceilings that have inadequate strength to permanently hold the unit during use. It is the owner’s and installer’s responsibility to confirm the wall or ceiling to which the unit attaches is sufficient to permanently hold the weight and stress loads of the unit at all times. Draper, Inc., is not responsible for improper installation, application, testing, or workmanship related to the product at place of installation.
4. It is the installer’s responsibility to make sure appropriate fasteners are used for mounting.
5. All brackets, fascia, headboxes, pockets, wall clips, and other hardware must be installed level. Unit must be level and square.
6. Never leave the area while operating the unit during installation, maintenance, or normal operation, unless it is secure and safe.
7. Before testing or operation, carefully inspect the entire area and path of the shade and areas underneath the shade to be sure no persons or objects are in the area.
8. Turn off power and any nearby equipment or cables carrying electricity before connecting switches, wires, controls, or electrical components.
9. Make sure the limit switches are pointed down or accessible when placing the motor in brackets/endpoint caps.
10. All motors should be tested and limits set using test cord before shades are wired.
11. Do not wire motors in parallel without written permission from Draper, Inc.
12. During testing or operation, carefully watch the surrounding area for any potential safety concerns including nearby persons or objects.
13. After installation, the entire system, including all sensors, should be carefully tested to ensure safe and normal operation. Extreme care should be taken during testing to remain clear of moving parts to avoid possible injury.
14. Operation of unit should be performed only by authorized and qualified personnel, who have been trained in the safe and effective operation of the unit and understand its safety features.
15. The safety features of the unit, including sensors, should never be disabled, bypassed, or overridden. The system should not be operated until all safety features, including the sensors, are properly and completely installed, calibrated, and tested.
16. Unit may need to comply with local, state, or district rules and regulations, in particular when installed in schools. All applicable rules and regulations should be reviewed before installation and use.
17. Failure to precisely follow installation guidelines invalidates all warranties.
18. Custom products/installations may not be reflected in this manual. Call Draper, Inc., if you have questions about the installation of custom products or any questions about your installation.

Before Beginning Installation

1. Look for any job site conditions that could interfere with installation or operation of the system.
2. Read carefully and be sure to understand all installation instructions and all related operations manuals. These instructions are intended to serve as a guide for the installer and owner. They should be followed closely and combined with the expertise of experienced qualified installers. Draper, Inc., is not responsible for improper installation, application, testing, or workmanship related to the product at place of installation. Please retain all instructions for future use.
3. Open cartons lengthwise.
4. Locate and lay out all pieces.
5. Inspect all boxes to make sure you have received the proper shade and parts. Controls may be shipped separately, or in same carton as shades.

Cleaning and Maintenance

Window covering products manufactured by Draper, when properly installed, should require no operational maintenance or lubrication.

Most standard Draper fabrics may be cleaned at the window by vacuuming with a soft brush attachment. They also may be cleaned by using a sponge or soft cloth and mild solution of warm soapy water. A mild dishwashing liquid is recommended. A clean dry cloth is recommended for the metal finish.

Note: Exceptions are GreenScreen Evolve®, GreenScreen Revive®, and Phifer® SW7000 fabrics, which must be cleaned with a dry art sponge.

(GreenScreen Revive® and GreenScreen Evolve® are registered trademarks of Mermet® USA. SheerWeave® is a registered trademark of Phifer® Incorporated.)
Section 1 - Site Preparation

⚠️ **Caution:** Before mounting shades, verify measurements on label provided with shade, and ensure unit is installed at correct width.

**Please Note:** Installer is responsible for selecting mounting hardware appropriate for site conditions.

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1. Ensure mounting surface is strong enough to hold unit.
2. Verify unit measurements, ensuring it will fit in the desired location.

⚠️ **Caution:** Hem Bar does not retract into the Headbox. Provide at least 2 1/4" (57mm) clearance if mounting over a swinging window or door.

3. Mounting Brackets MUST be installed with a gap of 1 3/4" (44mm) between the Endcap and the Mounting Bracket edge (Fig. 1). Mark wall, jamb, or ceiling.
4. Determine which Headbox style is being installed (Fig. 2).

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**PLEASE NOTE:** Refer to appropriate sections within this document for different installation options:

**SECTION 2:** Mounting Unit with Brackets *(Curved or Square Headbox ONLY)*

**SECTION 4:** Mounting Unit Directly to Ceiling or Wall

**SECTION 6:** Installing Angled Headbox

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Section 2 - Curved or Square Headbox Mounting *(Curved Headbox shown)*

### Section 2.1 - Wall Installation

1. Drill small starter holes *(if necessary)* in mounting surface.
2. Attach Mounting Brackets to the wall using #10 flat head screws installed flush with bracket.

**Please Note:** Be sure to use AT LEAST 2 of the top mounting holes (Fig. 3-A).

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3. Ensure brackets are level.
4. Attach Headbox to brackets and tighten Set Screws (Fig. 3-A).
5. Mount the Side Channels *(Section 5).*

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### Section 2.2 - Ceiling Installation

1. Attach Mounting Brackets to ceiling using #10 flat head screws installed flush with bracket. USE ALL FOUR (4) mounting holes (Fig. 3-B).
2. Attach Headbox to brackets and tighten Set Screws *(Fig. 3-B).*
3. Mount the Side Channels *(Section 5).*

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**Figure 1**

1. 1 3/4" (44mm)
2. END CAP

**Figure 2**

**HEADBOX STYLES**

- LightBloc ZIP 92 Square Headbox
- LightBloc ZIP 92 Curved Headbox
- LightBloc ZIP 127 Square Headbox
- LightBloc ZIP 127 Angled Headbox
- LightBloc ZIP 127 Curved Headbox

**Figure 3-A**

1. 3
2. 3
3. 3
4. 3

**Figure 3-B**

1. OVERHEAD STRUCTURE
2. 3
3. 3
4. Tighten Set Screws
Section 3 - Attaching Mounting Brackets to Headbox for Direct Mounting to Ceiling or Wall (Optional)

1. Attach Mounting Brackets to the Headbox as a spacer between the Headbox and the wall.

   Please Note: Leave a 1¾" (44mm) gap between Endcap and Mounting Bracket.

2. Tighten set screws.

3. Remove Roller Assembly.
   A. Remove screws from bottom of Headbox.
   B. Remove Fascia and set aside.
   C. Remove Quick Release Pin from Idler End of Roller Assembly.
   D. Remove Motor Clip (Operator End of Roller Assembly).
   E. Remove Roller Assembly, Idler End first, and carefully set aside.

4. Proceed to Section 4.

Section 4 - Direct Mounting to Ceiling or Wall (Optional)

1. Using the mounting holes in the endcaps as a guide, drill pilot holes on both ends of the Headbox.

   Please Note: If no cable exit is provided, drill one now.

2. Attach to mounting surface using appropriate fasteners.

   Please Note: Installer is responsible for selecting mounting hardware appropriate for site conditions.
## Section 5 - Installing Side Channels (Square or Curved Headbox ONLY)

### Section 5.1 - Preparation

1. Use ¼" (3 mm) Hex Key to remove Screws from Side Channels and Side Channel Covers (Fig. 6-A).

   **Please Note:** Do NOT remove the Bottom Caps from Side Channels.

2. For jamb mounting, remove the Fabric Retainer Strip and set aside.

3. Drill Side Channels at desired mounting points (Fig. 6-B).

4. Mark wall or jamb and drill small pilot holes in mounting surface.

   **Please Note:** Maximum spacing between fasteners is 24" (610mm).

### Section 5.2 - Attaching Side Channels to Mounted Square or Curved Headbox

1. Insert Side Channel Guide and Fabric Retainers into Side Channels (Fig. 7).

   **Please Note:** Make sure Fabric Retainers go back into Side Channels with Fabric Guide at top of Side Channels and angled leg towards the back (Fig. 8-A & 8-B).

2. Insert "Zipper" on one side of Hem Bar into fabric retainer in Side Channels (Fig. 8-A).

3. With "Zipper" engaged in Fabric Retainer, insert side channel guide into bottom of Headbox (Fig. 8-B).

4. Attach side channel to mounting surface using appropriate fasteners.

   **IMPORTANT:** Side Channels must be installed parallel, plumb, and square, with a tolerance of ± ¼" (3mm).

5. Repeat Steps 2 - 4 for the other Side Channel.

6. Re-attach Side Channel Covers using the screws removed in Step 1.

   **Please Note:** Failure to use provided fasteners to re-attach Side Channel covers may result in product failure in high wind.
**LightBloc ZIP™ 92 & ZIP 127**

### Section 6 - Mounting Angled Headbox

**Please Note:** Steps 1-5 of Section 5 (Installing Side Channels) must be completed before mounting the Angled Headbox. It is critical that the full length of each Side Channel is secured to the mounting surface.

The Angled Headbox can be mounted permanently to wall or ceiling (See Section 4 - Direct Mounting to Ceiling or Wall); or Headbox can rest atop Side Channels and held in place by two mounting studs coming down from endcaps.

1. Remove screws from bottom of Headbox. Remove Fascia and set aside.

2. Verify cable routing (Section 14).

3. Insert "Zipper" on one side of Hem Bar into fabric retainer in Side Channels.

4. Insert Headbox mounting stud into Side Channel.

5. Reinsert Fabric Retainer Strips into Side Channels and re-attach Covers.

6. Assembly complete. Proceed to Section 11 or 12 for limit setting.

### Section 7 - Mounting Headbox in a Recessed Pocket (Optional)

LightBloc ZIP™ can also be installed in a pocket in ceiling.

**Please Note:** Be sure to provide adequate clearance for removal of Roller Assembly during installation and maintenance. Minimum depth of ceiling pocket is 6 ¼" (159mm).

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**LightBloc ZIP 92**

- **WALL:** min. 6¼" (159mm)
- **WALL:** 3¾" (92mm)
- **WALL:** 3¾" (92mm)
- **WALL:** min. 1¼" (32mm)

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**LightBloc ZIP 127**

- **WALL:** min. 6¼" (159mm)
- **WALL:** 5" (127mm)
- **WALL:** 7¼" (184mm)
**Programming Instructions**

1. Connect power to one motor. Select a transmitter channel to assign motor. Hold UP and DOWN buttons until motor jogs, then release.
2. Check motor direction. To reverse motor direction, hold MY/STOP button for 5 seconds until motor jogs. Check direction again.

*Please note:* Failure to complete Step 2 before Step 3 can only be corrected with a motor reset (see below).

3. Move motor to upper limit position. Hold MY/STOP and DOWN buttons until motor moves down, then release.
4. While motor is at lower limit, hold UP and MY/STOP buttons until motor moves up, then release. The shade should move to upper limit and stop.
5. Next, hold MY/STOP button for five seconds until motor jogs.
6. Put motor into USER MODE by pressing small programming button (Fig. 9) on the back of transmitter until motor jogs.
7. Disconnect power to this motor and move to next motor in installation and start with Step 1.
8. Reconnect motor to power when all motors are programmed.

**ADVANCED PROGRAMMING:**

**Setting an Intermediate Stop - Shade MUST BE in USER mode.**

1. Move shade to desired mid-point location and hold MY/STOP button until motor jogs.
2. To test, press the MY/STOP button when motor is standing still. The shade will move to that intermediate location.
3. To delete an intermediate stop, go to the intermediate stop and hold the MY/STOP button until motor jogs.

**ADVANCED PROGRAMMING: Add a Channel - Shade MUST BE in USER mode.**

1. Select channel currently operating motor, then hold programming button until motor jogs.
2. Select new channel to add to motor, then hold programming button until motor jogs.
3. The motor should now work on both the old and new channel.

**ADVANCED PROGRAMMING: Delete a Channel - Shade MUST BE in USER mode.**

1. Select channel operating motor that you want to keep, then hold programming button until motor jogs.
2. Select channel to remove, then hold programming button until motor jogs. Motor should now only work on channel kept from Step 1.

**ADVANCED PROGRAMMING: Adjust Limits in USER Mode**

1. Move motor to limit (upper or lower) to be changed. Shade must move to previously set limit and will stop automatically.
2. Hold UP and DOWN buttons until motor jogs.
3. Move motor to its new limit location and hold MY/STOP button until motor jogs.

**ADVANCED PROGRAMMING: Reset Motor**

1. Disconnect power for 5 seconds and reconnect to power for 15 seconds. Disconnect power for 5 seconds, then reconnect to power and leave connected. Shade should roll down a few inches and stop.
2. Hold programming button (see Figure 9) for 15 seconds. Motor will jog up and down once; pause and then jog a second time. Motor is now reset and ready to be programmed.

**ADVANCED PROGRAMMING: Adjusting Obstacle Detection Sensitivity**

This function gives the possibility to adjust the obstacle detection during the downward movement to deactivate it or adjust the sensitivity.

1. Starting with shade at the half-way position, press MY and UP briefly and again MY and UP for 2 seconds. The shade jogs.
2. Within 10 seconds press UP or DOWN to change the level of detection. Without feedback within 10 seconds the actuator goes back to USER MODE. Go back to Step 1.
3. Press MY for 2 seconds to validate the setting. The shade jogs.
Section 10 - Complete Electrical Connection

Operates on 110-120V, 60 Hz. current. Shade is shipped with internal wiring complete and control switch(es) fully boxed, and supplied with a 6’ (183 cm) cable lead (standard). Longer lead can be substituted by removing two screws in motor end of roller, removing lead, plugging new lead in, and replacing screws. Wire to connect shade to switch(es) and switch(es) to power supply should be furnished by installer. Connections should be made in accordance with attached wiring diagram, and wiring should comply with national and local electrical codes.

**Do not** wire motors in parallel without written permission from Draper®. All operating switches should be “off” before power is connected.

### Push Button Limits

1. Fully depress both limit switch push buttons, then operate wall switch to make sure system works properly.
2. Raise shade to desired “UP” stop position.
3. Set upper limit by depressing proper (back) push button.
4. Lower shade to desired “DOWN” stop position.
5. Set lower limit by depressing proper (front) push button.

### Screw-Type Limits

7. Operate shade to desired “down” stop position.
   - Set limit by turning proper socket toward “+” to lower limit, and “-” to raise it.
8. Operate shade to desired “up” stopping position.
   - Set limit by turning proper screw toward “-” to raise limit, and “+” to lower it.

**Please Note:** Each full rotation of the limit screw equals approximately \( \frac{5}{8} \) (16mm) of shade travel, which may require rotating the limit screw several times.

**Caution:** DO NOT allow the hem bar to hit the upper roller or fascia. This will damage the unit.

**Caution:** DO NOT allow hem bar to retract into the headbox.

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Section 9 - Limit Setting: Standard and Quiet Motors

**Caution:** Unit ships without limits. Limits will need to be set before the unit is operated. Always be prepared to shut off manually when new adjustment is being tested.

### Push Button Limits

1. Fully depress both limit switch push buttons, then operate wall switch to make sure system works properly.
2. Raise shade to desired “UP” stop position.
3. Set upper limit by depressing proper (back) push button.
4. Lower shade to desired “DOWN” stop position.
5. Set lower limit by depressing proper (front) push button.

### Screw-Type Limits

7. Operate shade to desired “down” stop position.
   - Set limit by turning proper socket toward “+” to lower limit, and “-” to raise it.
8. Operate shade to desired “up” stopping position.
   - Set limit by turning proper screw toward “-” to raise limit, and “+” to lower it.

**Please Note:** Each full rotation of the limit screw equals approximately \( \frac{5}{8} \) (16mm) of shade travel, which may require rotating the limit screw several times.

**Caution:** DO NOT allow the hem bar to hit the upper roller or fascia. This will damage the unit.

**Caution:** DO NOT allow hem bar to retract into the headbox.

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Section 11 - Cable Exit

The LightBloc ZIP™ can be ordered with a cable exit pre-drilled in the top or back of the Headbox. If no cable exit is provided, installer must drill a cable exit.

1. Before drilling out a cable exit, remove the Roller assembly from the Headbox (Section 3).
2. Remove all 3 screws from the motor end of Headbox and drill a \( \frac{3}{8} \)" (11 mm) diameter hole in one of 3 locations suggested in Fig. 10-A or Fig. 10-B.
3. After drilling, return Roller Assembly and replace the screws.

Figure 10-A
CABLE EXITS: HEADBOX 92

Cable Exit: TOP

Cable Exit: SIDE

Figure 10-B
CABLE EXITS: HEADBOX 127

Cable Exit: TOP

Cable Exit: SIDE

Section 15 - Hem Bar Liner (Optional)

Please Note:
Liner is factory installed (if ordered).
Section 16 - Assembled Dimensions: Front View

FOR ZIP 92
A. Headbox + Hem Bar = 5\(\frac{7}{8}\)" (149mm)
B. Headbox Height = 3\(\frac{5}{8}\)" (92mm)

FOR ZIP 127
A. Headbox + Hem Bar = 7\(\frac{1}{4}\)" (184mm)
B. Headbox Height = 5" (127mm)
Section 17 - Assembled Dimensions: Side View

LightBloc ZIP™ 92 & ZIP 127

LightBloc ZIP 92

Ceiling Mounted Headbox with Jamb Mounted Side Channels

SHADE HEIGHT

Top View Down

3\(\frac{3}{8}\)" (92mm)

3\(\frac{5}{8}\)" (92mm)

5\(\frac{3}{4}\)" (148mm)

2\(\frac{3}{4}\)" (57mm)

1\(\frac{1}{8}\)" (41mm)

\(\frac{1}{6}\)" (3mm)

LightBloc ZIP 127

Wall Mounted Headbox with Wall Mounted Side Channels

SHADE HEIGHT

Top View Down

5" (127mm)

5" (127mm)

7\(\frac{3}{4}\)" (184mm)

2\(\frac{3}{4}\)" (57mm)

1\(\frac{1}{8}\)" (41mm)

\(\frac{1}{6}\)" (3mm)
Section 18 - Component Dimensions

LightBloc ZIP™ 92 & ZIP 127

Ceiling Mounting Bracket

Wall Mounting Bracket

NOTE: Mounting brackets attach to surface with #10 Flat Head Screw.

LightBloc ZIP 92 Square Headbox

LightBloc ZIP 92 Curved Headbox

LightBloc ZIP 127 Square Headbox

LightBloc ZIP 127 Angled Headbox

LightBloc ZIP 127 Curved Headbox