Machining Tolerances (mm)

- $0 < L \leq 6$:
  - $\pm 0.1$

- $6 < L \leq 30$:
  - $\pm 0.2$

- $30 < L \leq 120$:
  - $\pm 0.3$

- $120 < L \leq 400$:
  - $\pm 0.5$

- $400 < L \leq 1000$:
  - $\pm 0.8$

- $1000 < L \leq 2000$:
  - $\pm 1.2$

- $2000 < L \leq 4000$:
  - $\pm 2$

UNIT IN MILLIMETERS

1. FRAME WEIGHT = 97 kg (214 lbs)

NOTES:
NOTES:
1. TRIM FINISH: TEXTURED BLACK POWDERCOAT PAINT.
2. COMBINED FRAME AND TRIM WEIGHT = 110 kg (242 lbs).

Machining Tolerances (mm)

<table>
<thead>
<tr>
<th>Range</th>
<th>Tolerance</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 ≤ L ≤ 6</td>
<td>± 0.1</td>
</tr>
<tr>
<td>6 &lt; L ≤ 30</td>
<td>± 0.2</td>
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<td>± 1.2</td>
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<td>2000 &lt; L ≤ 4000</td>
<td>± 2</td>
</tr>
</tbody>
</table>

UNITS IN MILLIMETERS
NOTES:
1. TRIM WEIGHT = 13 kg (28 lbs)

Machining Tolerances (mm)

<table>
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</thead>
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<td>± 1.2</td>
</tr>
<tr>
<td>2000 &lt; L &lt;= 4000</td>
<td>± 2</td>
</tr>
</tbody>
</table>

UNITS IN MILLIMETERS

TOLERANCES

- UNLESS NOTED

FINISH

- 00 NOT SCALE

REV

- SHEET: 2
- SHEET OF: 3

REV 1

- 3 TRIM ONLY

- DRAPER, INC.
  - 411 S. PEARL ST.
  - SPICELAND, IN 47385
  - www.draperinc.com

3/5/2020

senochs

12/17/2019

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