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ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	C002.1522.02SA	BRACKET, FLY CAGE 1 1/2" NPT HANGING
2	1	C002.1527.02SA	BRACKET, FLY CAGE 1 1/2" NPT SLIDING
3	4	C013.045	WASHER .312"ID X .680"OD X .085"TK ZINC SPLIT LOCK
4	4	C013.144	WASHER, 0.344 ID x 0.688 OD x 0.065 THK FLAT
5	4	C018.092	NUT 5/16-18 FLANGE LOCK GRADE 2 ZINC HEX
6	8	C020.322	Screw, 5/16 - 18 x 3/4" Long Grade 5 HH Zinc
7	1	C020.483	Screw, #10-32 x 1/2" L SOC HD CAP BLACK OX
8	1	-	Pipe, 1 1/2" Notched

Front view of the fly cage adaptor assembly. Dimensions include a total height of 9.291, a width of 27.750, and a depth of 2.211. Callouts 1 through 7 point to various components: 1 (hanging bracket), 2 (sliding bracket), 3 (split lock washer), 4 (flat washer), 5 (flange lock nut), 6 (screw), and 7 (cap screw). A 1.500 dimension is shown for the depth of the sliding bracket.

Exploded view of the fly cage adaptor assembly. It shows the hanging bracket (1), sliding bracket (2), and 1.5" pipe (8) being assembled. Callouts 3 through 7 identify the various fasteners: split lock washers (3), flat washers (4), flange lock nuts (5), screws (6), and cap screws (7).

Top view of the fly cage adaptor assembly, showing the circular opening and the internal structure of the sliding bracket.

TOLERANCES UNLESS NOTED 2 PLC. DECIMAL: ±.01" 3 PLC. DECIMAL: ±.005" ANGULAR: ±1° FRACTIONAL: ±1/32"	DESIGNED BY: senochs	10/16/2018
	DRAWN BY: senochs	10/16/2018
	CHECKED BY:	
	MFG APPD BY:	
	ENG APPD BY:	

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		DRAPER, INC. 411 S. PEARL ST. SPICELAND, IN 47385 www.draperinc.com
TITLE: 1.5" PIPE ADAPTOR FLY CAGE BLACK		
MATERIAL:		
PAPER SIZE: B	FINISH: NONE	
SCALE: NONE	REV: SHEET: 1 OF: 1	DWG NO. - PART NO. 232179

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