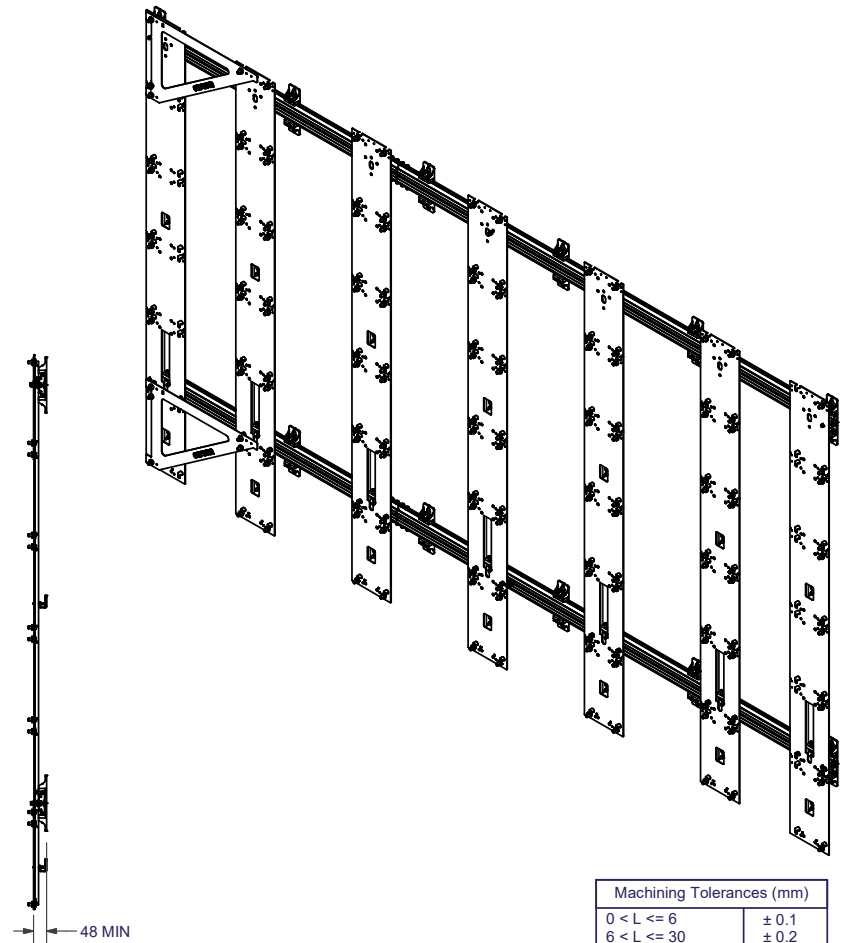


FRAME ONLY



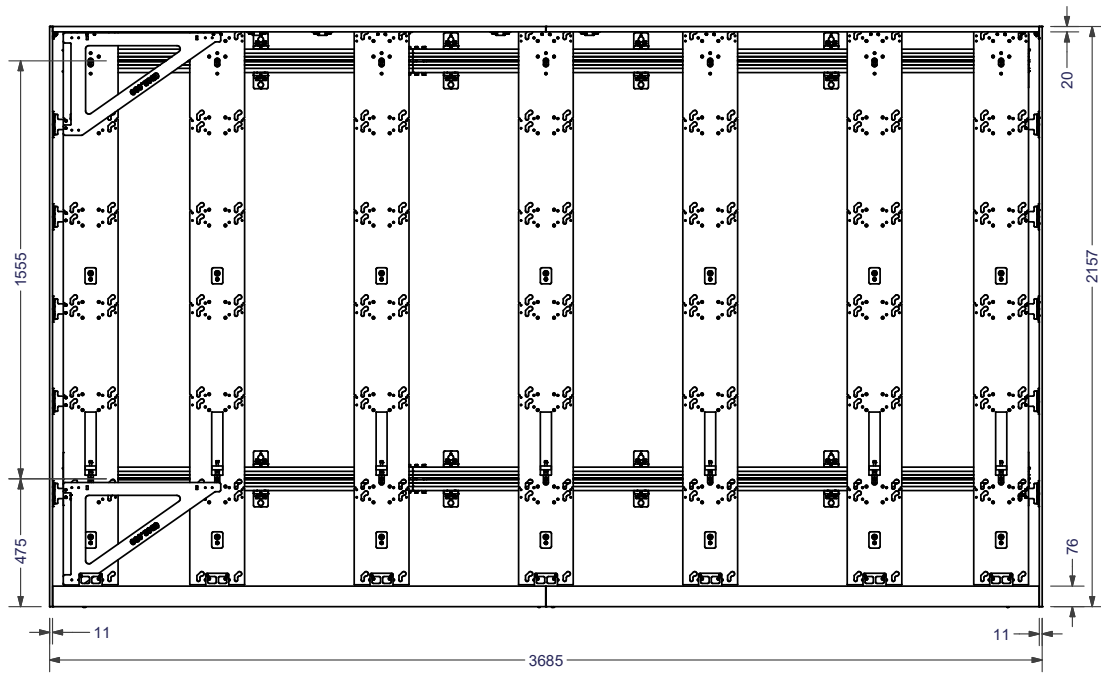
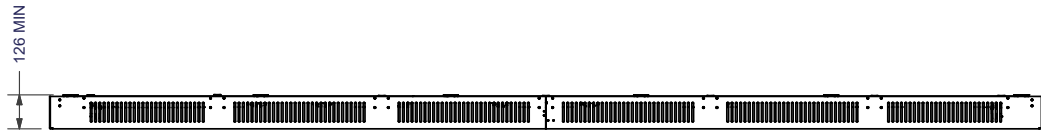
Machining Tolerances (mm)	
0 < L ≤ 6	± 0.1
6 < L ≤ 30	± 0.2
30 < L ≤ 120	± 0.3
120 < L ≤ 400	± 0.5
400 < L ≤ 1000	± 0.8
1000 < L ≤ 2000	± 1.2
2000 < L ≤ 4000	± 2

UNTIS IN MILLIMETERS

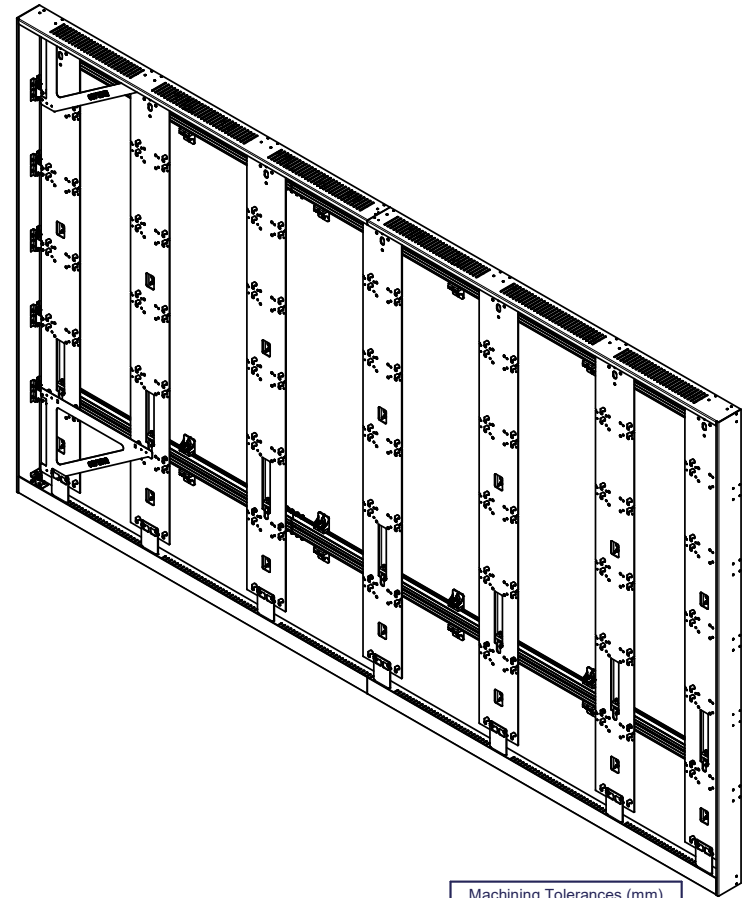
NOTES:
1. FRAME WEIGHT = 97 kg (214 lbs)

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<p>TOLERANCES UNLESS NOTED</p> <p>DO NOT SCALE</p> <p>THIRD ANGLE PROJECTION</p>	DESIGNED BY: senochs	12/17/2019	<p>DRAPER, INC. 411 S. PEARL ST. SPICELAND, IN 47385 www.draperinc.com</p>
	DRAWN BY: senochs	3/5/2020	
	CHECKED BY:		
	MATERIAL:		
FINISH:	TITLE: FOUNDATION 6 X 6 UNILUMIN UpaneS MOUNT WITHOUT TRIM		DWG SIZE : B
	REV: OF:	SHEET: 1 OF: 3	DWG NO. : 302103



FRAME WITH TRIM



Machining Tolerances (mm)	
0 < L <= 6	± 0.1
6 < L <= 30	± 0.2
30 < L <= 120	± 0.3
120 < L <= 400	± 0.5
400 < L <= 1000	± 0.8
1000 < L <= 2000	± 1.2
2000 < L <= 4000	± 2

NOTES:

1. TRIM FINISH: TEXTURED BLACK POWDERCOAT PAINT.
2. COMBINED FRAME AND TRIM WEIGHT = 110 kg (242 lbs)

UNITS IN MILLIMETERS

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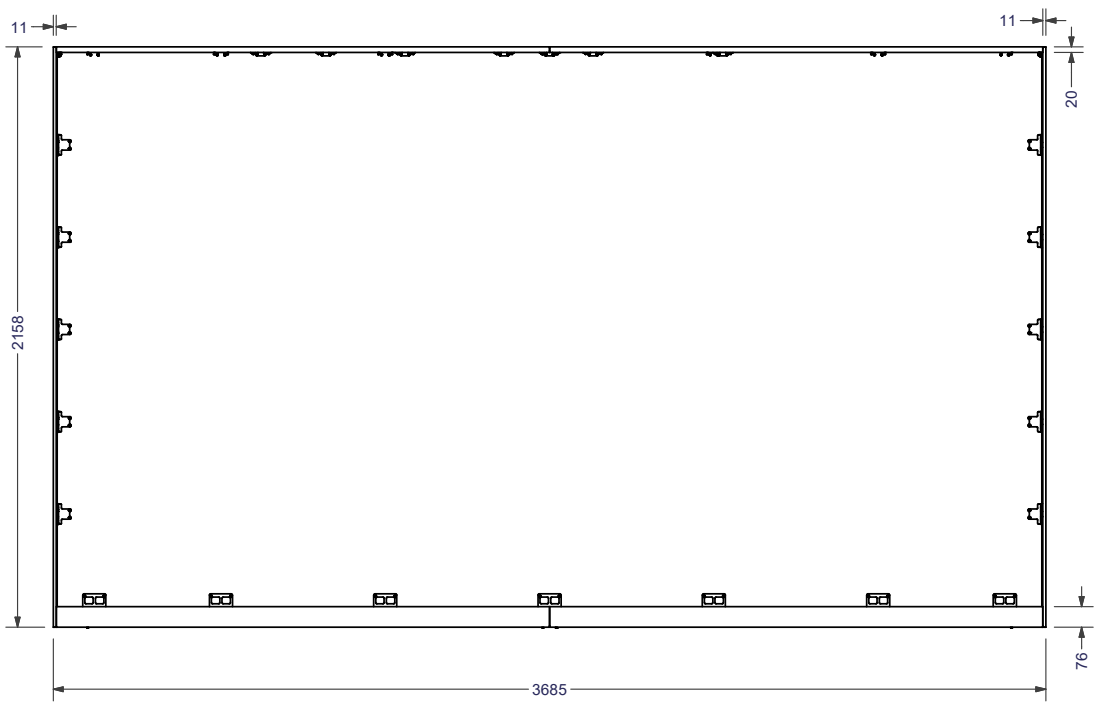
<p>TOLERANCES UNLESS NOTED</p> <p>DO NOT SCALE</p>	DESIGNED BY: senochs	12/17/2019	<p>DRAPER, INC. 411 S. PEARL ST. SPICELAND, IN 47385 www.draperinc.com</p>
	DRAWN BY: senochs	4/29/2020	
	CHECKED BY:		
	MATERIAL:		
FINISH:	TITLE: FOUNDATION 6 X 6 UNILUMIN UpanelS MOUNT WITH TRIM		DWG NO. : 302153
	DWG SIZE : B	REV. OF: 2 OF 3	SHEET : 2 OF 3

4

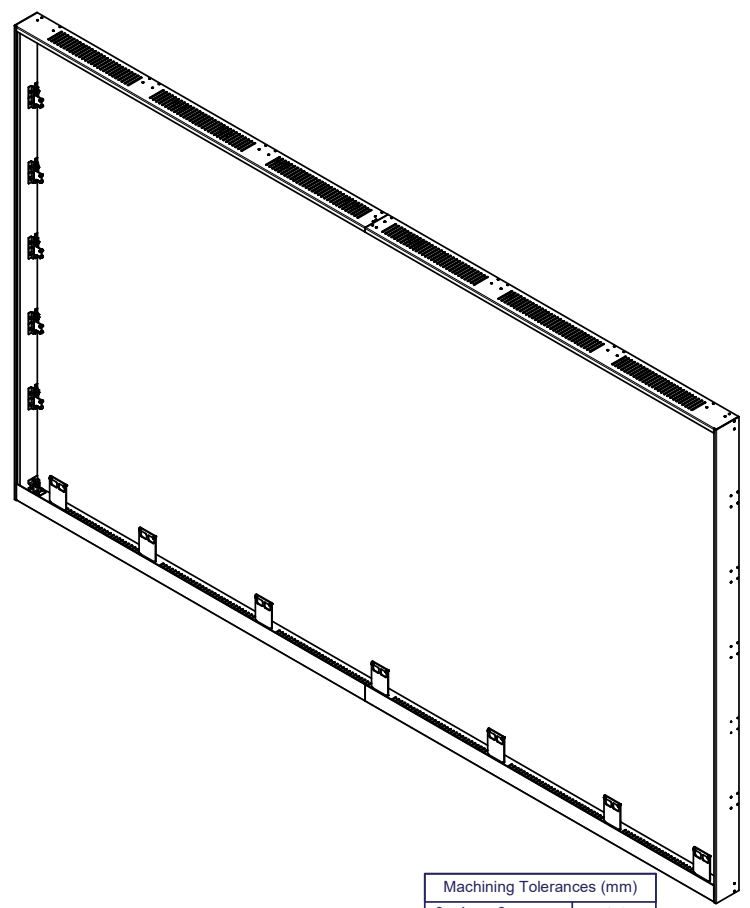
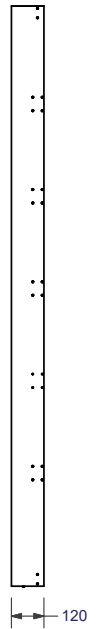
3

2

1



TRIM ONLY



Machining Tolerances (mm)	
0 < L ≤ 6	± 0.1
6 < L ≤ 30	± 0.2
30 < L ≤ 120	± 0.3
120 < L ≤ 400	± 0.5
400 < L ≤ 1000	± 0.8
1000 < L ≤ 2000	± 1.2
2000 < L ≤ 4000	± 2

UNITS IN MILLIMETERS

NOTES:
 1. TRIM WEIGHT = 13 kg (28 lbs)

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TOLERANCES UNLESS NOTED	DESIGNED BY: senochs	12/17/2019	DRAPER, INC. 411 S. PEARL ST. SPICELAND, IN 47385 www.draperinc.com
	DRAWN BY: senochs	3/5/2020	
	CHECKED BY:		
	MATERIAL:		
DO NOT SCALE	FINISH:		TITLE: FOUNDATION 6 X 6 UNILUMIN UpanelS MOUNT TRIM ONLY DWG SIZE : B REV: OF: SHEET: 3 OF: 3 DWG NO. :

4

3

2

1